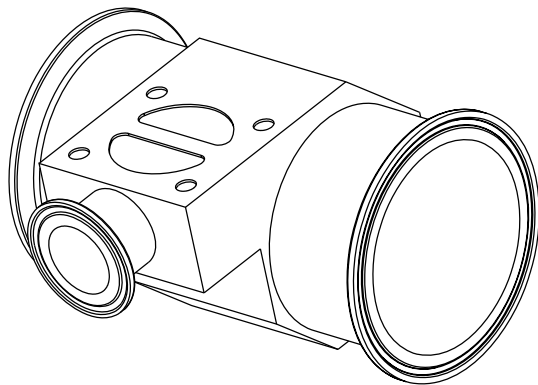
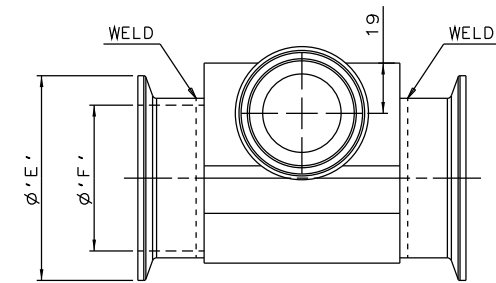
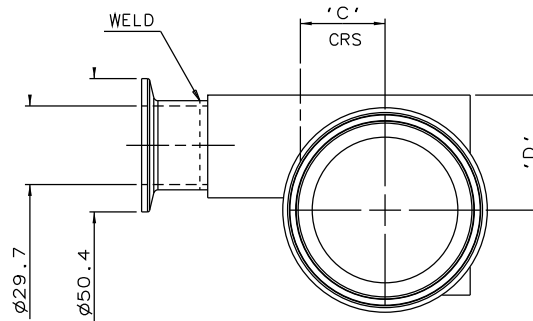
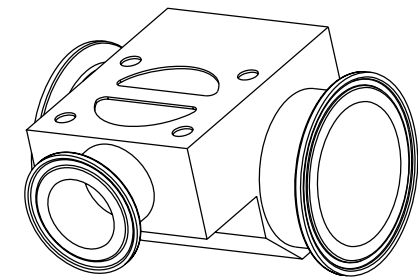
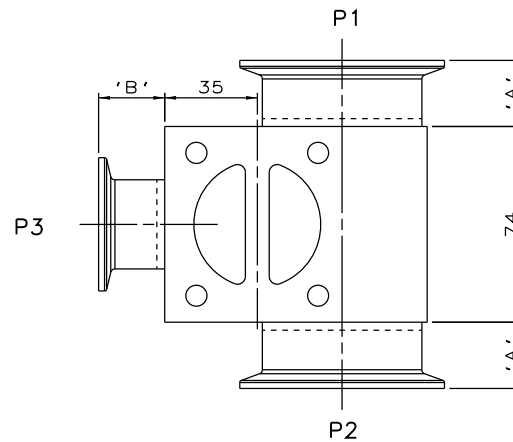


DN25 MAINLINE ONLY



DN65 TO DN100
MAINLINE ONLY



DN40 TO DN50
MAINLINE ONLY

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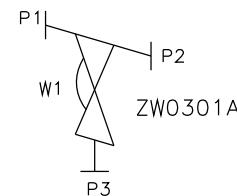
CRANE Process Flow Technologies
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The Science Inside

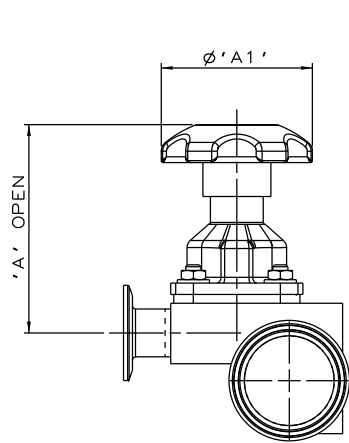
Title
SCHEDULE OF LEADING DIMENSIONS FOR DN25
WEIR 'T' BODY COMPLETE WITH :
MAINLINE : HYGIENIC CLAMP ENDS WITH ISO 1127 S1 BORE
BRANCH : DN25 HYGIENIC CLAMP END WITH ISO 1127 S1 BORE

Drawn R1	Date 07.02.12	UNCONTROLLED IN HARD COPY FORMAT	
Checked RND	Date 07.11.13		
First Angle Projection Method E		DO NOT SCALE	Drawing No. WEB-124
			Issue. 2

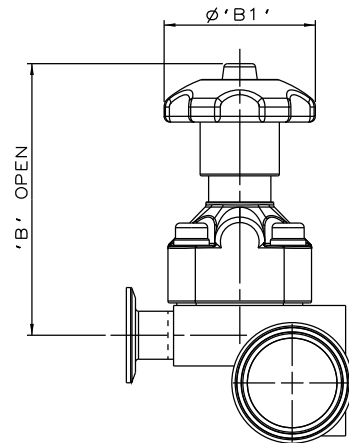
MAINLINE SIZE	A	B	C	D	ϕE	ϕF	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	Kgs
DN25	25.0	25.0	18.9	32.0	50.4	29.7	1.7
DN32	25.0	25.0	23.2	38.0	63.9	38.4	1.9
DN40	25.0	25.0	26.2	38.0	63.9	44.3	1.8
DN50	25.0	25.0	32.1	43.5	77.4	55.1	2.2
DN65	50.0	25.0	39.5	49.0	90.9	70.9	2.4
DN80	50.0	25.0	45.9	53.0	105.9	83.7	2.9
DN100	50.0	25.0	58.6	60.2	130.0	109.1	3.3



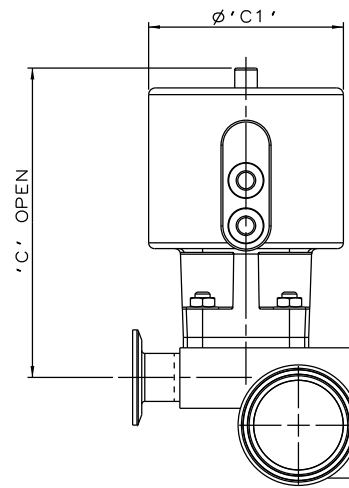
ORIENTATION AS PER
P&ID DIAGRAM FOR
OPTIMUM DRAINABILITY.



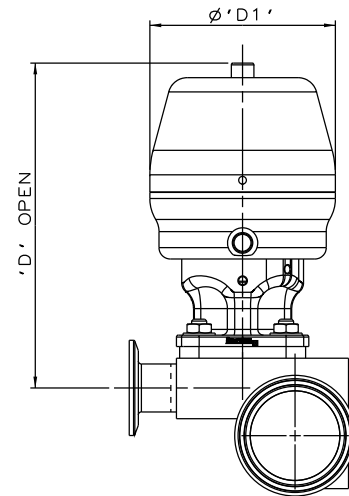
SS NON SEALED
BONNET ASSEMBLY



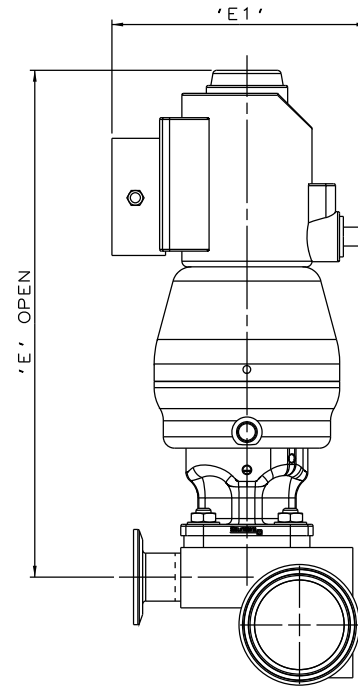
PES BONNET
ASSEMBLY



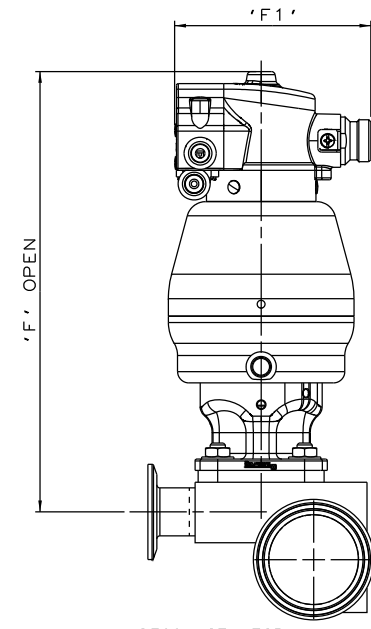
EC ACTUATOR
(ALL MODES)



*S360 ACTUATOR



*S360 ACTUATOR
WITH I-VUE SENSOR



*S360 ACTUATOR
WITH M-VUE SENSOR

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Title
SCHEDULE OF LEADING DIMENSIONS FOR DN25/1.00
WEIR 'T' BODY WITH
HYGIENIC CLAMP ENDS WITH ISO 1127 S1 BORE.
FITTED WITH TOPWORKS OPTIONS

Drawn RI Date 09.05.17

Checked RND Date 09.05.17

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HARD COPY FORMAT

First Angle
Projection
Method E

DO
NOT
SCALE

Drawing No.
WEB-124-ASSY

Issue.
1

*DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH SIZE		A		A1		B		B1		C		C1		D		D1		E		E1		F		F1	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
DN25	1.00	113.0	4.45	80.0	3.15	147.0	5.79	80.0	3.15	167.0	6.57	103.0	4.05	175.0	6.89	98.0	3.87	272.0	10.71	136.0	5.35	236.0	9.29	103.8	4.09